

ITEM	DESCRIPTION	CUTTING DIMENSIONS	QTY	NOTES
1	COVER PLATE	3/8" PLATE x 1'-8 3/4" O.D.	1	SAME
2	HANDLES	3/8" DIA. x 1'-0"	4	SAME
3	LOCK LUGS	1/2" DIA. x 2" NELSON STUD	2	SAME
4	SIDE WALL	3/8" PLATE 3'-6" x 5'-9 1/2"	1	PERF
5	REINFC BARS	3/4" x 3/4" x 6'-8"	3	SAME
6	CENTER PIPE	6" DIA. x 3'-6" - SCHED. 40	1	PERF
7	LEFT BALE	3/8" PLATE x 6' x 4'-3"	1	SAME
8	STOP PLATE	3/8" PLATE x 8" O.D.	1	SAME
9	FLOOR	3/8" PLATE x 1'-9 1/2" O.D.	1	PERF
10	FLOOR BARS	3/8" PLATE x 7 1/2" x 6"	4	SAME

BILL OF MATERIALS - NO. 3 BASKET

1. Cut all materials as per Bill of Materials.  
 2. Roll basket shell and 3/4" reinforcing bar  
 3. Weld basket vertical seam (continuous weld inside and outside  
 4. Install 3 reinforce rings, weld continuous top and bottom  
 5. Drill 6" pipe perforations, cut locking and weld slots  
 6. Install stop ring, weld to 6" pipe  
 7. Insert 6" lift bale, weld to 6" pipe  
 8. Install perforated basket floor, weld  
 9. Insert 6" pipe and lift bale thru floor, center and weld  
 10. Install 4 bottom reinforcing bars, weld  
 11. Weld handles and studs to top cover plate

NOTE: ALL WELDS ARE CONTINUOUS, EXCEPT AS NOTED

Drawings are:  
 • provided by American Spin-A-Batch Co. International as examples of baskets that work for our host plant - Virginia Galy. Corp.  
 • not intended to apply to all galvanizing plants methods or materials.  
 • not for reprint or resale by parties other than American Spin-A-Batch Co. International.

AMERICAN SPIN-A-BATCH CO.  
 Richmond, Virginia  
 Scale 3" = 1'-0"  
 Date June 18 1960  
 NO. 2 and 3 Baskets  
 Drawing no. SAB 201  
 L. Drawn wkl

